

HARDCASTLE CUSTOM MACHINE WORK

SINGLE SHOT BARREL WORK

BARREL SINGLE SHOT RIFLE	\$350
Thread, chamber, cut & crown, cut 2 dovetails, fit extractor (same case head size) stamp with caliber and rate of twist. (Does not include: drilling and tapping of any holes, nor polishing or bluing)	
MODIFY EXTACTOR TO A DIFFERENT CASE HEAD SIZE	\$50
DOVETAILS EACH	\$35
Front or rear sights (specify size), Barrel Lugs for mounting of Forearm or Lever or Main Spring.	
DRILL & TAP HOLES EACH	\$20
Forearm mount, Scope blocks, Tang sights	
BARREL FINISHING	
Octagon - draw file and hand polish to 320 grit with hot blue	\$225
Octagon - draw file and glass bead with hot blue	\$175
Round - draw polished to 320 grit with hot blue	\$175
Round - spin polish to 400 grit and glass bead with hot blue	\$125
RECROWN BARREL	\$50
SHORTEN & RECROWN BARREL	\$65
RE-CHAMBER BARREL	MINIMUM \$85
INSTALL LINER AND CHAMBER THE BARREL	\$200
(Does not include cost of Liner)	

SINGLE SHOT ACTION WORK

BUSH BREECH BLOCK TO REDUCE FIRING PIN DIAMETER OR RESTORE GAS CUT DAMAGE IN BREECH BLOCK FACE	\$75
SQUARE FACE OF RECEIVER TO THE ACTION THREADS & TRUE BREECH BLOCK TO THE FACE OF THE RECEIVER	MINIMUM \$125
TIG OR MICRO WELDING RESTORATION	P.O.R.
HAND POLISHING	\$35/HR

STOCK WORK ON 2-PIECE STOCKS

INSTALL SEMI-INLET STOCK TO YOUR ACTION BUTT STOCK & FOREARM, GLASS BED, 3 COATS OF OIL FINISH, INSTALL RECOIL PAD	\$650
(DOES NOT INCLUDE THE COST OF STOCK BLANKS OR RECOIL PAD)	
RAISED PANELS	\$250
RAISED HALF ROUND OR ELIPTICLE PANELS IN FRONT OF & BEHIND THE ACTION, BLENDING TO THE SIDES OF THE RECEIVER	
DELUXE FINISH	TOTALLY FILLED GRAIN WITH HAND RUBBED OIL FINISH \$200

INSTALL STEEL NOSE CAP ON FOREARM **\$125**
INCLUDES POLISHING, INLETING AND THREADING FOR MOUNTING SCREW

STEEL BUTT PLATE INSTALLED **\$125 - \$225**
A CRESCENT, SHOT GUN, OR SCHUETZEN BUTT PLATE INCLUDES FINISHING OF THE
CAST BUTT PLATE & HOT BLUING, INSTALLING AT REQUESTED LENGTH OF PULL,
& GLASS BEDDING TO BUTT STOCK (DOES NOT INCLUDE PRICE OF PLATE OR COLOR CASE
HARDENING OR PLATED FINISH)

CHECKERING OF STOCKS (TYPICAL) **\$225 - \$350**

ROLLING BLOCK SPECIALTY WORK

TRIGGER JOB (2-3 # PULL) **\$90**

OCTAGON TOP RECEIVER (WHEN POSSIBLE) **\$80**

THIN MILITARY ACTION TO SPORTER THICKNESS **\$150**
REQUIRES RE-COUNTER BORING OF SCREW HOLES & SHORTENING SCREWS
& ACTION PINS

**RE-CONTOUR MILITARY BREECH BLOCK OR HAMMER SPUR TO SPORTER
CONFIGURATION AND CHECKER SPUR** **\$75**

**REMOVE MILITARY STOCK FLANGES FROM BOTH ENDS OF
RECEIVER** **\$80**

**RE-CONTOUR THE MILITARY TRIGGER GUARD TO SPORTER
CONFIGURATION & POLISH TO 320 GRIT** **\$125**
(DOES NOT INCLUDE WELDING SLING SWIVEL HOLES IN SOME GUARDS)

**CONVERT LOWER TANG TO PISTOL GRIP CONFIGURATION
NARROW & TAPER BOTH TANGS TO SPORTER CONTOUR** **\$250**

TAPER TANGS & REDUCE WIDTH TO SPORTER CONFIGURATION **\$200**
TAPER AND EXTEND LOWER TANG TO ORIGINAL SPORTING CONFIGURATION
INCLUDES ADDING THE WOOD SCREW TO THE REAR OF THE TANG.

ACCURIZE ROLLING BLOCK ACTION **\$225**
INCLUDES THE FOLLOWING: TRUE THE FRONT OF THE RECEIVER TO THE ACTION
THREADS, TRUE THE BREECH BLOCK TO THE RECEIVER FACE, PRECISION REAM
THE ACTION, BREECH BLOCK, & HAMMER, MAKE AND INSTALL NEW ACTION PINS,
REMOVING ALL PLAY & LATERAL MOVEMENT IN THE BREECH BLOCK & HAMMER
(REQUIRES ANEALING OF THE ABOVE PARTS, PRICE DOES NOT INCLUDE RE-COLOR CASE HARDENING)
THIS MODIFICATION IS THE BASIS FOR A TRUE TARGET-GRADE ROLLINGBLOCKACTION.

DEPOSIT REQUIRED: 1/3 OF LABOR AND 100% COST OF PARTS AND OUTSIDE SERVICES.

**MY SPECIALTY IS RESTORATION AND UPGRADING OF SINGLE SHOT RIFLES, BUT AS THE
NAME OF THE COMPANY IMPLIES I SPECIALIZE IN ANY CUSTOM WORK. IF YOU HAVE
SOMETHING SPECIAL IN MIND OR A PROJECT THAT IS A LITTLE OUT OF THE ORDINARY,
FEEL FREE TO CONTACT ME WITH YOUR IDEAS.**

HIGH QUALITY WORK DONE WITH PRIDE
CURT HARDCASTLE 575-574-8825 3839 W. TOM LYONS DR SILVER CITY, NM 88061